



-1 MATL: 316L CRES
 -2 MATL: C.P. GRADE II TITANIUM

QTY	PART OR POSITION NO.	NAME	DESCRIPTION - MATERIAL - FINISH
			UNLESS OTHERWISE SPECIFIED 1. DIMENSIONS ARE PER ANSI Y14.5-1973 2. SURFACE ROUGHNESS PER ANSI B46.1-1978 3. LINEAR DIMENSIONS IN INCHES 4. LINEAR TOLERANCES: X $\pm .05$, XX $\pm .02$, XXX $\pm .005$ 5. ANGULAR TOLERANCES: X $\pm 5^\circ$, XX $\pm .5^\circ$ 6. MACHINED SURFACES: AND ALL PLANES .002/INCH DIAMETERS WITHIN .005 TIR MAXIMUM SURFACE ROUGHNESS $\sqrt{32}$ 7. BREAK EDGES .01 TO .02 8. RESISTANCE VALUES IN OHMS

SCALE: 2/1
DRAWN: MM 12/20/10
ENGR: MICHELSON
APPR:
X

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SPROCKET - WAFER, 40 TOOTH	SH 1 OF 1 C59-1028

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