



**NOTES:**

- 1. -1 MATL: 316L CRES
- 2 MATL: C.P. GRADE II TITANIUM
- 3 MATL: GRADE 6AL-4V TITANIUM

		MATL: SEE NOTES	
		X	
QTY   PART OR POSITION NO.		DESCRIPTION - MATERIAL - FINISH	
UNLESS OTHERWISE SPECIFIED			
1. DIMENSIONS ARE PER ANSI Y14.5-1973			
2. SURFACE ROUGHNESS PER ANSI B46.1-1978			
3. LINEAR DIMENSIONS IN INCHES			
4. LINEAR TOLERANCES			
X ± .05, .001 ± .02, .002 ± .005			
5. ANGULAR TOLERANCES			
X ± °, X ± °'			
6. MACHINED SURFACES			
AND ALL PLANES .002/INCH			
DIAMETERS WITHIN .005 TIR			
MAXIMUM SURFACE ROUGHNESS ✓ 32			
7. BREAK EDGES .01 TO .02			
8. FILLETS R0.2 MAX			
SCALE: 2/1		THE INFORMATION DISCLOSED HEREIN IS THE EXCLUSIVE PROPERTY OF	
DRAWN: MM 12/22/10		<b>TECHNICAL FILM SYSTEMS</b>	
ENGR: MICHELSON		OR MAY CONTAIN PROPRIETARY RIGHTS OF OTHERS AND IS NOT TO BE USED OR	
APPR:		DISCLOSED TO OTHERS WITHOUT THE WRITTEN CONSENT OF THE ABOVE	
REFERENCE DWG		SPROCKET - WAFER, 64 TOOTH	SH 1 OF 1
			C54-1232E