



		X	
QTY	PART OR POSITION NO.	NAME	DESCRIPTION - MATERIAL - FINISH
<small>UNLESS OTHERWISE SPECIFIED 1. DIMENSIONS ARE PER ANSI Y14.5-1973 2. SURFACE ROUGHNESS PER ANSI B46.1-1978 3. LINEAR DIMENSIONS IN INCHES 4. LINEAR TOLERANCES: X ± .05, .XX ± .02, .XXX ± .005 5. ANGULAR TOLERANCES: X ± 5°, X ± .5° 6. MACHINED SURFACES: 1 AND 7 ALL PLANES .002/INCH DIAMETERS WITHIN .005 TIR MAXIMUM SURFACE ROUGHNESS $\sqrt{32}$ 7. BREAK EDGES .01 TO .02 8. FILLETS R0.02 MAX.</small>			
		SCALE:	2:1
		DRAWN:	RSK 22OCT10
		ENGR:	MICHELSON
		APPR:	
		REFERENCE DWG	
ASSY. - ROLLER, 5" ACTION			SH 1 OF 1 C50-0112
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