



		X	
QTY	PART OR POSITION NO.	NAME	DESCRIPTION - MATERIAL - FINISH
<small>UNLESS OTHERWISE SPECIFIED 1. DIMENSIONS ARE PER ANSI Y14.5-1973 2. SURFACE ROUGHNESS PER ANSI B46.1-1978 3. LINEAR DIMENSIONS IN INCHES 4. LINEAR TOLERANCES: X ± .05, .XX ± .02, .XXX ± .005 5. ANGULAR TOLERANCES: X ± 5°, X ± .5° 6. MACHINED SURFACES: 1 AND 7 ALL PLANES .002/INCH DIAMETERS WITHIN .005 TIR MAXIMUM SURFACE ROUGHNESS $\sqrt{32}$ 7. BREAK EDGES $\frac{01}{16}$ TO $\frac{02}{16}$ 8. FILLETS R0.02 MAX.</small>			
SCALE: 2:1		THE INFORMATION DISCLOSED HEREIN IS THE EXCLUSIVE PROPERTY OF TECHNICAL FILM SYSTEMS <small>OR MAY CONTAIN PROPRIETARY RIGHTS OF OTHERS AND IS NOT TO BE USED OR DISCLOSED TO OTHERS WITHOUT THE WRITTEN CONSENT OF THE ABOVE</small>	
DRAWN: RSK 220CT10			
ENGR: MICHELSON		ASSY. - ROLLER, 4" S/T	
APPR:			
REFERENCE DWG		SH 1 OF 1	
		C50-0111	