



		X	
QTY	PART OR POSITION NO.	NAME	DESCRIPTION - MATERIAL - FINISH
<small>UNLESS OTHERWISE SPECIFIED          1. DIMENSIONS ARE PER ANSI Y14.5-1973          2. SURFACE ROUGHNESS PER ANSI B46.1-1978          3. LINEAR DIMENSIONS IN INCHES          4. LINEAR TOLERANCES:          .X ± .05, .XX ± .02, .XXX ± .005          5. ANGULAR TOLERANCES:          X ± 5°, X ± .5°          6. MACHINED SURFACES:          1 AND F ALL PLANES .002/INCH          DIAMETERS WITHIN .005 TIR          MAXIMUM SURFACE ROUGHNESS <math>\sqrt{32}</math>          7. BREAK EDGES <math>\frac{01}{16}</math> TO <math>\frac{02}{16}</math>          8. FILLETS R0.02 MAX.</small>			
		SCALE:	2:1
		DRAWN:	RSK 220CT10
		ENGR:	MICHELSON
		APPR:	
		REFERENCE DWG	
THE INFORMATION DISCLOSED HEREIN IS THE EXCLUSIVE PROPERTY OF <b>TECHNICAL FILM SYSTEMS</b> <small>OR MAY CONTAIN PROPRIETARY RIGHTS OF OTHERS AND IS NOT TO BE USED OR          DISCLOSED TO OTHERS WITHOUT THE WRITTEN CONSENT OF THE ABOVE</small>			ASSY. - ROLLER 4" ACTION
			SH 1 OF 1
			C50-0110