



**NOTES:**

- 1. KEY WAY IS FOR A 3/16" SQUARE KEY.
- 2. MATL:

FLANGES AND CORE: ALUMINUM W/ CLEAR ANODIZE  
 SPROCKETS: 316 CRES

		X	
		X	
QTY   PART OR POSITION NO.		DESCRIPTION - MATERIAL - FINISH	
UNLESS OTHERWISE SPECIFIED			
1. DIMENSIONS ARE PER ANSI Y14.5-1973			
2. SURFACE ROUGHNESS PER ANSI B46.1-1978			
3. LINEAR DIMENSIONS IN INCHES			
4. LINEAR TOLERANCES:			
X ± .05, XX ± .02, XXX ± .005			
5. ANGULAR TOLERANCES:			
X ± 5°, XX ± 3°			
6. MACHINED SURFACES:			
I AND J ALL PLANES .002/INCH			
DIAMETERS WITHIN .005 TIR			
MAXIMUM SURFACE ROUGHNESS $\sqrt{32}$			
7. BREAK EDGES .01 TO .03			
8. FILLETS R0.02 MAX			
SCALE: 2/1		THE INFORMATION DISCLOSED HEREIN IS THE EXCLUSIVE PROPERTY OF <b>TECHNICAL FILM SYSTEMS</b> OR MAY CONTAIN PROPRIETARY RIGHTS OF OTHERS AND IS NOT TO BE USED OR DISCLOSED TO OTHERS WITHOUT THE WRITTEN CONSENT OF THE ABOVE	
DRAWN: MM 12/22/10			
ENGR: MICHELSON			
APPR:		ASSY. - SPROCKET,	
REFERENCE DWG.		64 TOOTH	
		SH 1 OF 1	
		C31-0146	