



**NOTES:**

1. MATL:

FLANGES AND CORE: GRAY PVC  
 SPROCKETS & SCREWS: C.P. GRADE II TITANIUM

QTY	PART OR POSITION NO.	NAME	DESCRIPTION - MATERIAL - FINISH
			X
			X
UNLESS OTHERWISE SPECIFIED:			SCALE: 1/1
1. DIMENSIONS ARE PER ANSI Y14.5-1973			DRAWN: MM 12/23/10
2. SURFACE ROUGHNESS PER ANSI B46.1-1978			ENGR: MICHELSON
3. LINEAR DIMENSIONS IN INCHES			APPR:
4. LINEAR TOLERANCES:			
.X ± .05, .XX ± .02, .XXX ± .005			
5. ANGULAR TOLERANCES:			
X ± 5°, .X ± .5°			
6. MACHINED SURFACES:			
1 AND 7 ALL PLANES .002/INCH			
DIAMETERS WITHIN .005 TIR			
MAXIMUM SURFACE ROUGHNESS $\sqrt{32}$			
7. BREAK EDGES .01 TO .03			
8. FILLETS R0.02 MAX.			
			ASSY. - SPROCKET, CPD-1300 (END - TIRELESS)
			SH 1 OF 1
REFERENCE DWG.			C138-0106-4

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