



NOTES:

1. MATL:

FLANGES AND CORE: GRAY PVC
 SPROCKETS & SCREWS: 316 CRES

QTY	PART OR POSITION NO.	NAME	DESCRIPTION - MATERIAL - FINISH
			X X
UNLESS OTHERWISE SPECIFIED			SCALE: 1/1
1. DIMENSIONS ARE PER ANSI Y14.5-1973			DRAWN: MM 12/23/10
2. SURFACE ROUGHNESS PER ANSI B46.1-1978			ENGR: MICHELSON
3. LINEAR DIMENSIONS IN INCHES			APPR:
4. LINEAR TOLERANCES: X ± .05, .XX ± .02, .XXX ± .005			REFERENCE DWG.
5. ANGULAR TOLERANCES: X ± 5°, X ± 3°			ASSY. - SPROCKET, CPD-1300 (TIRELESS)
6. MACHINED SURFACES: 1 AND 7 ALL PLANES .002/INCH DIAMETERS WITHIN .005 TIR MAXIMUM SURFACE ROUGHNESS √ 32			SH 1 OF 1
7. BREAK EDGES .01 TO .03			C138-0100-3
8. FILLETS R0.02 MAX.			

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