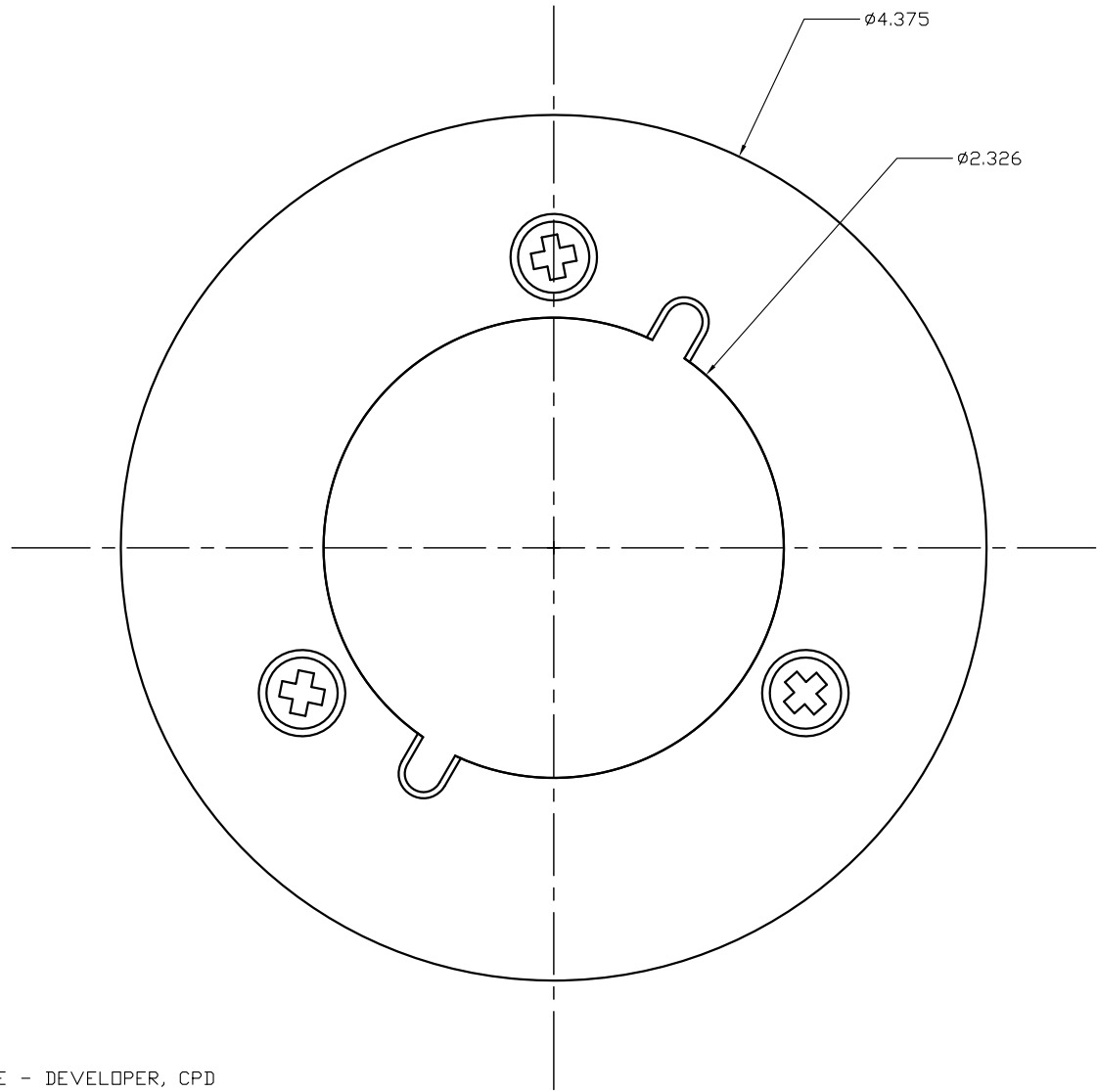


B54-1054E TIRE - DEVELOPER, CPD



NOTES:

1. MATL:

FLANGES AND CORE: GRAY PVC
 SPROCKETS & SCREWS: C.P. GRADE II TITANIUM

QTY	PART OR POSITION NO.	NAME	DESCRIPTION - MATERIAL - FINISH
			X
			X
UNLESS OTHERWISE SPECIFIED:			SCALE: 1/1
1. DIMENSIONS ARE PER ANSI Y14.5-1973			DRAWN: MM 12/23/10
2. SURFACE ROUGHNESS PER ANSI B46.1-1978			ENGR: MICHELSON
3. LINEAR DIMENSIONS IN INCHES			APPR:
4. LINEAR TOLERANCES:			
.X ± .05, .XX ± .02, .XXX ± .005			
5. ANGULAR TOLERANCES:			
X ± 5°, XX ± 3°			
6. MACHINED SURFACES:			
I AND I ALL PLANES .002/INCH			
DIAMETERS WITHIN .005 TIR			
MAXIMUM SURFACE ROUGHNESS √ 32			
7. BREAK EDGES .01 TO .03			
8. FILLETS R0.02 MAX.			
REFERENCE DWG.			ASSY. - SPROCKET, CPD-1300
			SH 1 OF 1 C138-0100-2

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