



SHSS #10-24 x 1/2 LG. (CRES)  
-2PL., 90° APART

**NOTES:**

1. KEY WAY FITS 6mm SQUARE KEY.

2. MATL:

FLANGES AND CORE: ALUMINUM W/CLEAR ANODIZE  
SPROCKETS: 316 CRES

		X	
		X	
		X	
QTY	PART OR POSITION NO.	NAME	DESCRIPTION - MATERIAL - FINISH
UNLESS OTHERWISE SPECIFIED:			
1. DIMENSIONS ARE PER ANSI Y14.5-1973			
2. SURFACE ROUGHNESS PER ANSI B46.1-1978			
3. LINEAR DIMENSIONS IN INCHES			
4. LINEAR TOLERANCES:			
X ± .05, XX ± .02, XXX ± .005			
5. ANGULAR TOLERANCES:			
X ± 5°, XX ± 3°			
6. MACHINED SURFACES:			
1 AND 1 ALL PLANES .002/INCH			
DIAMETERS WITHIN .005 TIR			
MAXIMUM SURFACE ROUGHNESS $\sqrt{32}$			
7. BREAK EDGES .01 TO .03			
8. FILLETS R0.02 MAX.			
		SCALE: 1/2	THE INFORMATION DISCLOSED HEREIN IS THE EXCLUSIVE PROPERTY OF <b>TECHNICAL FILM SYSTEMS</b> OR MAY CONTAIN PROPRIETARY RIGHTS OF OTHERS AND IS NOT TO BE USED OR DISCLOSED TO OTHERS WITHOUT THE WRITTEN CONSENT OF THE ABOVE.
		DRAWN: MM 12/23/10	
		ENGR: M. MICHELSON	
		APPR:	
		REFERENCE DWG.	ASSY. - SPROCKET, 64 TOOTH SOUND
			SH 1 OF 1 C121-0154