



SHSS 1/4-20 x 1/2 LG. (CRES)

NOTES:

- 1. MATL:
FLANGES AND CORE: ALUMINUM (BLACK ANODIZE)
SPROCKETS: 316 CRES

		X X	
QTY PART OR POSITION NO.		DESCRIPTION - MATERIAL - FINISH	
UNLESS OTHERWISE SPECIFIED 1. DIMENSIONS ARE PER ANSI Y14.5-1973 2. SURFACE ROUGHNESS PER ANSI B46.1-1978 3. LINEAR DIMENSIONS IN INCHES 4. LINEAR TOLERANCES: X ± .05, XX ± .02, XXX ± .005 5. ANGULAR TOLERANCES: X ± 5°, XX ± 3° 6. MACHINED SURFACES: 1 AND 1 ALL PLANES .002/INCH DIAMETERS WITHIN .005 TIR MAXIMUM SURFACE ROUGHNESS $\sqrt{32}$ 7. BREAK EDGES .01 TO .03 8. FILLETS R0.02 MAX.		SCALE: 1:1	<p>THE INFORMATION DISCLOSED HEREIN IS THE EXCLUSIVE PROPERTY OF</p> <p>TECHNICAL FILM SYSTEMS</p> <p>OR MAY CONTAIN PROPRIETARY RIGHTS OF OTHERS AND IS NOT TO BE USED OR DISCLOSED TO OTHERS WITHOUT THE WRITTEN CONSENT OF THE ABOVE</p>
		DRAWN: MM 12/23/10	
		ENGR: MICHELSON	
		APPR:	
		REFERENCE DWG.	ASSY. - SPROCKET, 64 TOOTH
			SH 1 OF 1 C116-0125-2