



NOTES:

- 1. KEY WAY FITS 6mm SQUARE KEY.
- 2. MATL:

FLANGE AND CORE: ALUMINUM W/ CLEAR ANODIZE
 SPROCKETS: 316 CRES

QTY	PART OR POSITION NO.	NAME	DESCRIPTION - MATERIAL - FINISH
			X X X
UNLESS OTHERWISE SPECIFIED			SCALE: 2/1
1. DIMENSIONS ARE PER ANSI Y14.5-1973			DRAWN: MM 12/22/10
2. SURFACE ROUGHNESS PER ANSI B46.1-1978			ENGR: MICHELSON
3. LINEAR DIMENSIONS IN INCHES			APPR:
4. LINEAR TOLERANCES:			
X ± .05, XX ± .02, XXX ± .005			
5. ANGULAR TOLERANCES:			
X ± 5°, XX ± 3°			
6. MACHINED SURFACES:			
I AND I ALL PLANES .002/INCH			
DIAMETERS WITHIN .005 TIR			
MAXIMUM SURFACE ROUGHNESS √ 32			
7. BREAK EDGES .01 TO .03			
8. FILLETS R0.02 MAX			
REFERENCE DWG.			ASSY. - SPROCKET, 64 TOOTH
			SH 1 OF 1 C110-0113

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