



PP1002 BEARING - RADIAL, 1/4" I.D. (CRES) - 2PL.

| QTY | PART OR POSITION NO. | NAME | DESCRIPTION - MATERIAL - FINISH |
|-----|----------------------|------|--|
| | | | <p>UNLESS OTHERWISE SPECIFIED</p> <p>1. DIMENSIONS ARE PER ANSI Y14.5-1973</p> <p>2. SURFACE ROUGHNESS PER ANSI B46.1-1978</p> <p>3. LINEAR DIMENSIONS IN INCHES</p> <p>4. LINEAR TOLERANCES:</p> <p>.X \pm .05, .XX \pm .02, .XXX \pm .005</p> <p>5. ANGULAR TOLERANCES:</p> <p>X \pm 5°, X \pm .5°</p> <p>6. MACHINED SURFACES:</p> <p>1 AND 7 ALL PLANES .002/INCH DIAMETERS WITHIN .005 TIR</p> <p>MAXIMUM SURFACE ROUGHNESS \checkmark 32</p> <p>7. BREAK EDGES .01 TO .03</p> <p>8. FILLETS R0.02 MAX.</p> |
| | | | <p>SCALE: 1:1</p> <p>DRAWN: RSK 9-05-01</p> <p>ENGR: MICHELSON</p> <p>APPR:</p> |
| | | | <p>THE INFORMATION DISCLOSED HEREIN IS THE EXCLUSIVE PROPERTY OF</p> <p>TECHNICAL FILM SYSTEMS</p> <p>OR MAY CONTAIN PROPRIETARY RIGHTS OF OTHERS AND IS NOT TO BE USED OR DISCLOSED TO OTHERS WITHOUT THE WRITTEN CONSENT OF THE ABOVE</p> |
| | | | <p>ASSY. - ROLLER,</p> <p>2" ALUMINUM</p> |
| | | | <p>SH 1 OF 1</p> <p>B54-0208</p> |