



PP4305 1/4" RETAINER RING, #5100-25 (CRES) - 2 PL.

			X			
			X			
QTY	PART OR POSITION NO.	NAME	DESCRIPTION - MATERIAL - FINISH			
UNLESS OTHERWISE SPECIFIED 1. DIMENSIONS ARE PER ANSI Y14.5-1973 2. SURFACE ROUGHNESS PER ANSI B46.1-1978 3. LINEAR DIMENSIONS IN INCHES 4. LINEAR TOLERANCES: X ± .05, XX ± .02, XXX ± .005 5. ANGULAR TOLERANCES: X ± 5°, X ± .5° 6. MACHINED SURFACES: 1 AND / ALL PLANES .002/INCH DIAMETERS WITHIN .005 TIR MAXIMUM SURFACE ROUGHNESS ✓ 32 7. BREAK EDGES .01 TO .03 8. FILLETS R0.02 MAX.			SCALE: 1:1	THE INFORMATION DISCLOSED HEREIN IS THE EXCLUSIVE PROPERTY OF <b>TECHNICAL FILM SYSTEMS</b> OR MAY CONTAIN PROPRIETARY RIGHTS OF OTHERS AND IS NOT TO BE USED OR DISCLOSED TO OTHERS WITHOUT THE WRITTEN CONSENT OF THE ABOVE		
			DRAWN: RSK 3-17-95			
			ENGR: MICHELSON			
			APPR:			
			REFERENCE DWG.	ASSY. - ROLLER, ALUMINUM (3")	SH 1 OF 1	
					B31-0108A	